

TECHNICAL BULLETIN

NO: #30
DATE: MARCH 1991

TO: All Kompac Dealers
SUBJECT: Maintaining The Kompac-T

Proper cleaning of the rollers is essential to prolonging the printing life of the Kompac-T. It is recommended that you, as a Kompac Dealer, stress the following steps to your customers.

DAILY WASHUP PROCEDURES

Remove the pan from the Kompac-T and drain all fountain solution. Reinstall pan on Kompac-T and place a cleanup mat on the plate cylinder. Apply a small amount of Varn Wash V-120 or VWM roller and blanket wash directly on the metering roller. When cleanup mat becomes ink covered, replace with a clean one and continue this process until mat remains clean.

NOTE: Do not leave ink in the Kompac-T overnight.

WEEKLY

1. Apply Varn Revitol or OverNite roller detergent to the metering roller. Allow to run for 5 minutes. Then wash up the Kompac-T, using above procedures, until Kompac-T is thoroughly clean. Performed weekly, this routine will completely deglaze the Kompac-T and maintain a troublefree performance.
2. Flush the fountain bottle and dispensing valves with warm water.
3. Remove Kompac-T from color head. Remove any excessive ink buildup on frames, especially on the lower tie bar.

MONTHLY

Check bolts in mounting brackets and cross frame screws, etc., for tightness.

SEMIANNUALLY

It is recommended that you, as an Authorized Varn/Kompac Dealer Serviceman, remove the Kompac-T, disassemble and check all components for wear, replace worn parts, clean and check all pressures, and realign the Kompac-T on the press.

WARNINGS

1. Avoid using rubber rejuvenator in the Kompac-T during cleanup or maintenance procedures.
2. Do not use an ink knife or any other sharp instrument or any abrasive compound that could damage roller surfaces.

Revitalize your T-51 with Kompac-T...the printers edge when printing spot color, two color, or process color work.

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